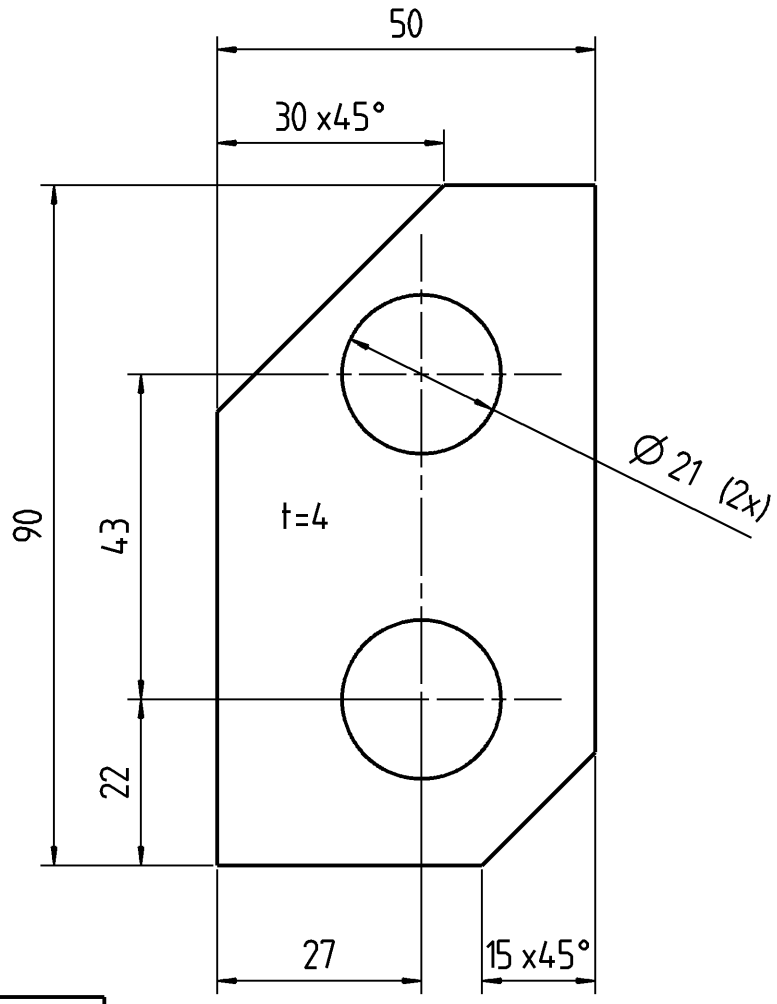
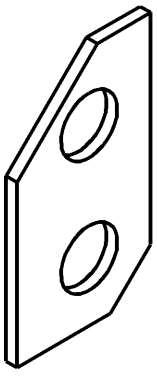



1:2



punched permissible

| Condition at time of delivery | |
|---|---|
| de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1) | X |
| without burrs | X |
| Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572) | ... |
| oil-free / free of grease | X |
| oiled | ... |
| oiling permissible | ... |
| Indicate the required condition at time of delivery with an X. | |

**ARCHÍV**

**16.03.2022**

**ZM/22/00086**

| outline length WN 10535 | | |
|---|---|---|
| outer | 253.6 | mm |
| inner | 132 | mm |

First angle projection

General tolerance (GT) in mm

| Size range | > 30 ≤ 30 | > 120 ≤ 120 | > 400 ≤ 400 | > 1000 ≤ 1000 |
|---|---|---|---|---|
| GT coarse | | | | |
| L | 1 | 2 | 2 | 3 | 4 |
| ∠ | 1 | 2 | 4 | 6 | |

Lengths (L) and angle (⊥ ∠)= ± GT

Tolerance Symbols ISO 1101

- ○ roundness =1/2ø-Tol.
- straightness/flatness = GT
- concentricity/run out = GT
- symmetry = GT
- // parallelism = GT
- ⊕ position = GT

Languages: de,en

| Index | alteration | Change no | Fit | Toler. |
|---|---|---|---|---|
| 02 | Microstation drawing abolished, UG drawing created, | T50037 | | |
| | english drawing added, material callout RSt 37-2 eliminated. | | | |

Inspection dim. ⬭ Auxillary dim. ( )

| | Date | Name |
|---|---|---|
| Drawn | 22.2.2013 | Y.Chen |
| Checked | 28.2.2013 | E.Korder |
| Auth'd | 15.3.2013 | T.Scholz |
| M.check. | 20.3.2013 | E.Matzander |

Material: S235JRG2

Blank no:

Weight: in kg 0.1

Title: shackle

PROD.

Scale 1:1 1:2

Sheet: 1 of: 1

Drawing number / / 0009185706

Linde Material Handling

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